

MICROBIAL CONVERSION OF  
MILBEMYCINS: 28-HYDROXYLATION  
OF MILBEMYCINS BY *Amycolata*  
*autotrophica*

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Milbemycins are a family of sixteen-membered macrolides produced by *Streptomyces hygroscopicus* subsp. *aureolacrimosus*. They exhibit broad-spectrum insecticidal and acaricidal activity.<sup>1-3)</sup>

In the course of our studies on the microbial conversion of milbemycins, we obtained 13 $\beta$ -hydroxymilbemycins A<sub>4</sub>, A<sub>3</sub>, D, 13 $\beta$ -hydroxy-LL-F28249 $\alpha$ , 28-hydroxymilbemycin D, and 28-hydroxy-LL-F28249 $\alpha$  by using *Cunninghamella echinulata*.<sup>4)</sup> In the former effort, some of the microorganisms were estimated to convert milbemycin A<sub>4</sub> (**1a**) into 28-hydroxy derivative (**1b**) which was anticipated as a useful compound for synthesizing new milbemycin derivatives. However, the low conversion yield prevented isolation and structure-determination of the fermentation mixtures. We continued the screening to find a microorganism which possessed higher hydroxylation activity. Consequently *Amycolata autotrophica* subsp.

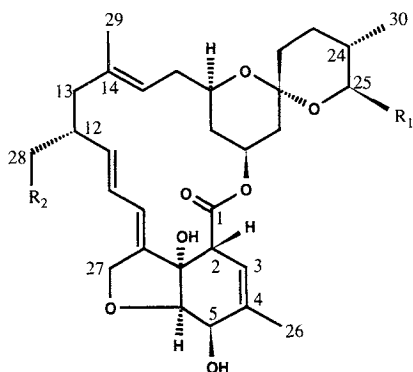
*canberria* ATCC 35203 was found to convert milbemycin A<sub>4</sub> (**1a**) into 28-hydroxymilbemycin A<sub>4</sub> (**1b**) efficiently.

The present paper deals with the 28-hydroxylation of milbemycin A<sub>4</sub> (**1a**) and A<sub>3</sub> (**2a**) by *A. autotrophica* ATCC 35203.

Converted milbemycins were detected by TLC (Merck Art. 5715: EtOAc) and HPLC (column: Waters, Nova pak C<sub>18</sub> 8 mm  $\times$  10 cm; solvent: system 1, acetonitrile-water (75:25), with a flow rate of 1.5 ml/minute; system 2, acetonitrile-water (55:45), with a flow rate of 1.0 ml/minute; detector: UV 243 nm).

*A. autotrophica* ATCC 35203 was cultured in twenty 500-ml Erlenmeyer flasks containing 100 ml MY medium composed of 1.0% of glucose, 0.5% of Polypepton (Daigo Nutritive Chemicals), 0.3% of yeast extract (Difco), and 0.3% of malt extract (Difco) (pH 6.3~6.5), at 28°C on a rotary shaker (200~220 rpm). After 2 days cultivation, milbemycin A<sub>4</sub> (5% [w/v] in 1,4-dioxane) was added to a final concentration of 250  $\mu$ g/ml and cultivation was continued for seven additional days. Then the culture broth was extracted with three 1,000-ml portions of EtOAc. The EtOAc extract was dried over anhydrous sodium sulfate and evaporated. This extract was then purified by silica gel chromatography (20~90% EtOAc in *n*-hexane as an eluent) to give 32 mg (6.2%) of 28-hydroxymilbemycin A<sub>4</sub> (**1b**).

Milbemycin A<sub>3</sub> (**2a**) (500 mg) which is a congener of milbemycin A<sub>4</sub> (**1a**), was subjected to the similar conversion conditions as used for milbemycin A<sub>4</sub>, and 11 mg (2.1%) of the corresponding 28-hydroxy derivative was obtained. The R<sub>f</sub> values on TLC and HPLC retention times of 28-hydroxy derivatives are listed in Table 1. The physico-chemical properties of 28-hydroxymilbemycin A<sub>4</sub> (**1b**) and A<sub>3</sub> (**2b**) were as follows:



- 1a** R<sub>1</sub> = CH<sub>2</sub>CH<sub>3</sub> R<sub>2</sub> = H  
**1b** R<sub>1</sub> = CH<sub>2</sub>CH<sub>3</sub> R<sub>2</sub> = OH  
**2a** R<sub>1</sub> = CH<sub>3</sub> R<sub>2</sub> = H  
**2b** R<sub>1</sub> = CH<sub>3</sub> R<sub>2</sub> = OH

Table 1. TLC R<sub>f</sub> values and HPLC retention times of milbemycins and conversion products.

Compound <sup>a</sup>	TLC R <sub>f</sub> <sup>b</sup> values	HPLC Rt's <sup>b</sup> (minutes)	
		System 1	System 2
<b>1a</b>	0.59	16.07	—
<b>1b</b>	0.18	4.97	18.26
<b>2a</b>	0.59	11.80	—
<b>2b</b>	0.18	3.98	12.29

<sup>a</sup> a: Substrate; b: product.

<sup>b</sup> R<sub>f</sub> values and retention times relative to 13 $\beta$ -hydroxymilbemycin A<sub>4</sub>.<sup>4)</sup>

28-Hydroxymilbemycin A<sub>4</sub> (**1b**): IR (KBr) cm<sup>-1</sup> 3650~3150 (br s), 2957 (s), 2928 (s), 2873 (s), 1715 (s), cm<sup>-1</sup>; <sup>1</sup>H NMR (270 MHz, CDCl<sub>3</sub>) δ 5.67~5.94 (2H, m, 9-H, 10-H), 5.25~5.44 (3H, m, 3-H, 11-H, 19-H), 5.01 (1H, t, *J*=7.7 Hz, 15-H), 4.67 and 4.74 (2H, ABq, *J*=14.3 Hz, 27-H<sub>2</sub>), 4.29 (1H, br s, 5-H), 4.16 (1H, s, 7-OH), 3.96 (1H, d, *J*=6.1 Hz, 6-H), 3.51~3.72 (2H, m, 17-H, 28-H), 3.39 (1H, dd, *J*=8.1, 10.9 Hz, 28-H), 3.27 (1H, dd, *J*=2.2, 4.6 Hz, 2-H), 3.08 (1H, dt, *J*<sub>d</sub>=2.8 Hz, *J*<sub>t</sub>=9.2 Hz, 25-H), 2.46~2.59 (1H, m, 12-H), 2.16~2.38 (4H, m, 5-OH, 13-H, 16-H<sub>2</sub>), 2.01 (1H, ddd, *J*=1.6, 5.0, 12.1 Hz, 20-H), 1.87 (3H, s, 26-H<sub>3</sub>), 1.55 (3H, s, 29-H<sub>3</sub>), 1.22~1.94 (10H, m, 13-H, 18-H, 20-H, 22-H<sub>2</sub>, 23-H<sub>2</sub>, 24-H, 31-H<sub>2</sub>), 0.99 (3H, t, *J*=7.3 Hz, 32-H<sub>3</sub>), 0.80~0.95 (1H, m, 18-H), 0.83 (3H, d, *J*=6.5 Hz, 30-H<sub>3</sub>); MS *m/z* 558 (M<sup>+</sup>, C<sub>32</sub>H<sub>46</sub>O<sub>8</sub>), 430, 412, 372, 330, 288, 264, 245, 195, 167; HREI-MS calcd for C<sub>32</sub>H<sub>46</sub>O<sub>8</sub>: 558.3193, found: 558.3183.

28-Hydroxymilbemycin A<sub>3</sub> (**2b**): IR (KBr) cm<sup>-1</sup> 3650~3100 (br s), 2968 (s), 2927 (s), 2873 (s), 1719 (s); <sup>1</sup>H NMR (270 MHz, CDCl<sub>3</sub>) δ 5.75~5.96 (2H, m, 9-H, 10-H), 5.26~5.43 (3H, m, 3-H, 11-H, 19-H), 5.04 (1H, t, *J*=7.8 Hz, 15-H), 4.67 and 4.73 (2H, dABq, *J*<sub>d</sub>=2.0 Hz, *J*<sub>ABq</sub>=15.5 Hz, 27-H<sub>2</sub>), 4.29 (1H, d, *J*=5.6 Hz, 5-H), 4.10~4.25 (1H, br s, 7-OH), 3.95 (1H, d, *J*=5.6 Hz, 6-H), 3.50~3.61 (1H, m, 17-H), 3.55 (1H, dd, *J*=5.4, 10.4 Hz, 28-H), 3.39 (1H, dd, *J*=8.2, 10.4 Hz, 28-H), 3.21~3.30 (2H, m, 2-H, 25-H), 2.42~2.61 (1H, m, 12-H), 2.16~2.28 (3H, m, 13-H, 16-H<sub>2</sub>), 2.02 (1H, dd, *J*=4.2, 11.8 Hz, 20-H), 1.87 (3H, s, 26-H<sub>3</sub>), 1.55 (3H, s, 29-H<sub>3</sub>), 1.20~1.92 (8H, m, 13-H, 18-H, 20-H, 22-H<sub>2</sub>, 23-H<sub>2</sub>, 24-H), 1.15 (3H, d, *J*=6.0 Hz, 31-H<sub>3</sub>), 0.85~1.02 (1H, m, 18-H), 0.83 (3H, d, *J*=6.4 Hz, 30-H<sub>3</sub>); MS *m/z* 544 (M<sup>+</sup>, C<sub>31</sub>H<sub>44</sub>O<sub>8</sub>); 416, 398, 372, 330, 288, 264, 250, 231, 181, 167, 153; HREI-MS calcd for C<sub>31</sub>H<sub>44</sub>O<sub>8</sub>: 544.3036, found: 544.3049.

We have reported that C-30, C-26, and C-29 methyl groups of milbemycin A<sub>4</sub> (**1a**) were

hydroxylated by microorganisms.<sup>5~7)</sup> In this report the 28-hydroxylation of milbemycin A<sub>4</sub> (**1a**) was confirmed. Thus, all the methyl groups of milbemycin A<sub>4</sub> can be selectively hydroxylated by microbial conversion. Further studies on microbial conversion of milbemycin A<sub>4</sub> (**1a**) involving the side chain at C-25 are in progress.

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